

ECONO

*America's Choice For Home
Sewage Treatment Systems*

Acquired Wastewater Technology LLC
Post Office Box 96
Denham Springs, Louisiana USA 70727-0096
(225) 665-2949

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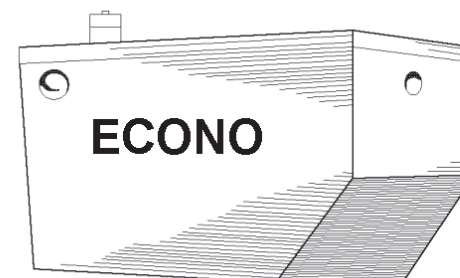
Acquired Wastewater Technology LLC
Post Office Box 96
Denham Springs, LA 70727-0096

INSTALLATION & OWNER'S MANUAL

ECONO HP DUAL AIR

CLASS 1 SYSTEMS
500-600/750-1000/1200-1500 GALLON CAPACITY

RESIDENTIAL
WASTEWATER TREATMENT SYSTEMS



Your Econo Dealer:

ECONO

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BIOLOGICAL PROCESS DESCRIPTION

The ECONO HP DUAL AIR Wastewater Treatment Systems is an economical alternative for use in treating domestic wastewater generated by normal household activities. The process is based on a single-tank, dual-chamber, extended aeration activated sludge system which is capable of producing an effluent which meets applicable state discharge standards. This system has been successfully tested in accordance with National Sanitation Foundation (NSF) Standard 40-2005.

Raw wastewater flows first into an aeration zone and is channeled into a secondary aeration zone where the aerobic process is repeated before going to the clarifier. The oxygen supplied by the aeration system, along with the organic matter in the wastewater create an ideal environment for the growth of aerobic micro-organisms. The organisms convert the waste organic materials into gases and additional micro-organism cell material. In addition to supplying oxygen, the aeration system keeps the contents of the aeration zone well mixed to provide optimum exposure of the micro-organisms to the waste materials. The action of the beneficial micro-organisms also results in a significant reduction in pathogenic bacteria.

After approximately 24 hours of detainment in the aeration zone, the mixture enters the clarifier where quiescent conditions enable separation of the micro-organisms, which are returned to the aeration zone, and discharge of treated wastewater through the tee pipe assembly. Effluent may be discharged to a ditch or to a new or existing drain field, whichever is required by your local health official.

ECONO HP DUAL AIR wastewater treatment systems meet or exceed all effluent water quality requirements as set forth by USEPA and NSF Standard 40-2005. The ECONO HP DUAL AIR were tested according to NSF Standards.

General Specifications for Models 500

Designation: Acquired Wastewater Technology LLC, Wastewater Treatment System

Electrical Requirements: - 25 watts, 115V/60HZ/ single-phase

WARRANTY REGISTRATION CERTIFICATION

**Mail Certificate
Within 30 Days**

Complete certificate, detach and mail to the following address within thirty (30) days of purchase:

Acquired Wastewater Technology LLC
POST OFFICE BOX 96
DENHAM SPRINGS, LA 70727-0096
WARRANTY@MODAD.COM

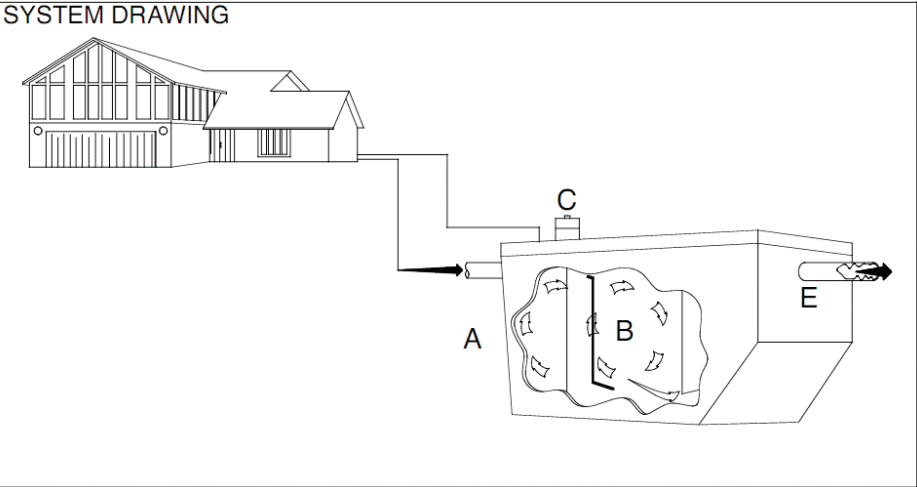
Serial Number:	_____	Model Number:	_____
Date of Installation:	_____		
Purchaser's Name:	_____		
Address (NO P.O. BOX):	_____		
City:	_____	State:	_____ Zip: _____
Dealer's Name:	_____		
Address:	_____		
City:	_____	State:	_____ Zip: _____

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**ECONO HP DUAL AIR
INDIVIDUAL HOME WASTEWATER TREATMENT SYSTEM**

The Econo HP Dual Air System is a unique concept and design of a three-compartment sewer system. This system was tested at C-K Associates, which is an ANSI/NSF certified lab. At this lab, the Econo HP Dual Air system went through strenuous testing and has met the ANSI/NSF requirement of the 2005 standards and is approved throughout the United States.

	Item	Drawing Reference
System Parts	Single Tank (with access cover)	A
	Between 1/2" to 1" PVC Diffuser Assembly	B
	6" PVC Access Port	C
	Grommets (3)	Not Shown
	4" PVC Tee Pipe Outlet Assembly	E
	Air Pump and Warning Device	Not Shown
Notes	PVC influent and effluent lines furnished by owner/installer	
	Models available 500, 600, 750, 1000, 1500	
	Includes three 90 degree fittings and one warning device	
	A data plate with model number, treatment capacity, serial number and manufacturer's address and phone number is installed inside the access port cap and on the air pump	



The Econo HP Dual Air Model Sizes 500, 600, 750, 1000, 1500

Each model of the Econo HP Dual Air System has three compartments. They are 1) pretreatment aeration compartment, 2) secondary aeration compartment, and 3) a final clarification compartment.

Pretreatment Aeration Compartment

The pretreatment aeration compartment is the first stage of the treatment system. Wastewater from the household enters this compartment where air is introduced to begin the promotion of growth of aerobic organisms. Also, the pre-tank is designed to hold back inorganic material from the aeration compartment.

NOTE: Econo HP Dual Air Poly Series does not introduce air into the pretreatment tank, pretreatment in Poly Series is anaerobic

Secondary Aeration Compartment

In this aeration compartment, wastewater enters through a four-inch collar. This compartment in the Econo HP Dual Air System is designed to set the right environment for aerobic bacteria to grow by having an air pump which sends in oxygen through low pressure diffusers. These diffusers allow air to flow through them, which blows in all directions mixing up all the solids. This then promotes the growth of aerobic organisms which breakdown the organic solids in the wastewater producing an inorganic and stable organic solid.

Final Clarifier Compartment

Wastewater from the secondary aeration compartment seeps into the clarifier from the bottom of the tank. In the Econo HP Dual Air System, the clarifier is referred to as the quiet zone. This compartment is called the quiet zone because there is no mixing of solids and wastewater. In the Econo HP Dual Air System, there is a patent design deflector which diverts the solids back into the aeration compartment to be reprocessed. Another patent component is the Econo HP Dual Air Divider Tee. This divider diverts the water flow of clean liquids into the effluent discharge by slowing down the flow of water.

Plant Installation Instructions

Prior to installation, all state and local laws must be complied with. It is the owner's responsibility to obtain any required permits.

1. Use equipment parts list to insure that all required parts are on site.
2. Select location of plant site, which is accessible to the home sewer discharge line, in an area that will not receive vehicular traffic. Prepare an excavation site with a hole approximately one (1) foot larger than the treatment plant and depth that will allow for sufficient coverage. The building sewer outlet will control the depth of the plant. The unit must be level for proper operation. Make sure you have a smooth, level surface for a base on which to set the

REPLACEMENT POLICY

During Warranty	There shall be no charge to the owner for the repair or replacement of components covered by the warranty.
Post Warranty	A continuing service policy is available from the dealer to system owners whose initial service policy has expired.

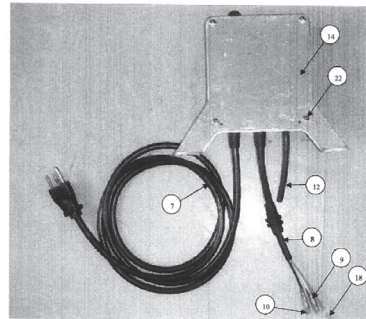
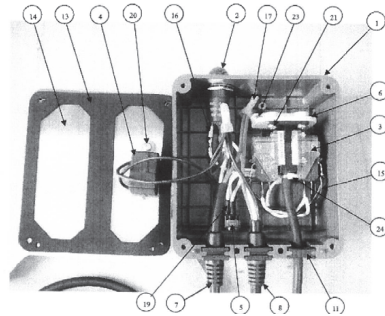
HOMEOWNER’S COPY – Please retain for your records.

Serial Number:	_____		Model Number:	_____	
Date of Installation:	_____				
Purchaser’s Name:	_____				
Address (NO P.O. BOX):	_____				
City:	_____	State:	_____	Zip:	_____
Dealer’s Name:	_____			Phone:	_____
Address:	_____				
City:	_____	State:	_____	Zip:	_____

Alarm Electrical Diagram (Continued)

#	Description
1	Alarm casing
2	Indicator lamp
3	Pressure switch
4	Buzzer
5	Switch
6	Pressure switch support
7	Power cord
8	Power plug
9	Junction power cord
10	Bullet type connector
11	Sleeve
12	Rubber bushing
13	Rubber tube
14	Packing
15	Alarm box bracket
16	Lead wire
17	Quick connect connectors
18	Closed end type crimping terminal
19	Terminal connector
20	Heat shrinkable tube
21	Screw (For buzzer)
22	Screw (For pressure switch)
23	Screw (For alarm casing)
24	Screw (For pressure switch support)
25	Bundling straps

Image for E.L. series



unit. Make sure the electrical blower motor is installed no more than sixty (60) feet away from the tank in a well ventilated area.

- Carefully place the unit into the ground (excavated area). The influent end of the unit will be connected to the building sewer and the effluent end of the unit will be connected to discharge sewer.
- Insert building sewer line until it extends approximately two (2) inches inside the unit through the inlet opening (opening at highest elevation). Next, insert four (4) inch PVC discharge pipe in the effluent end opening (opening at lowest elevation).
- Seal or grout building sewer inlet to the plant with a waterproof, watertight sealant or rubber gasket.
- Install air blower in a dry location no more than sixty (60) feet from the system.
- Install the PVC air line from the air blower to the PVC air downfeed stub-up. The air blower discharge piping should be buried approximately twelve (12) inches after the line has been inspected for air leaks. (refer to step number 11)
- The electrical controls may be installed in any above ground area where the warning light is visible to the owner during the course of a normal day's activities. All wiring must comply with applicable standards.
- Carefully backfill around the plant. Use extra precaution not to damage the plant and/or any of the piping.
- Fill the plant with water to the level of discharge.
- Turn on air blower and check air piping and fittings for leaks. This can be accomplished by preparing a saturated solution of soap and water and applying to the entire run of pipe and fittings. Make visual observation of bubbles. If no bubbles are observed, the piping and fittings are tight. If a leak is detected, effectively repair and re-test.
- Backfill the air blower discharge line ditch, influent, and effluent line ditches and the rest of the plant excavation.

Treatment Plant Start-up

Initially the Econo HP Dual Air System is filled with clean water, usually from the homeowner's water supply. As stated in the installation instructions, once all the proper connections have been completed and it is filled with water and the blower is turned on, the system is in operation.

For the treatment plant to be biologically stable, it will take from four to sixteen weeks after first using the unit to develop a population growth of microorganisms (bacteria). It is bacterium which make the system operate.

Maintenance Schedule

The Econo HP Dual Air System can be operated and maintained with a minimum amount of problems, if the following procedures are performed on a routine basis.

1. Check high water alarm or audible alarm. If there is a malfunction, you will hear the alarm sound and see a red light on. If on, call for service as indicated on service plate directly above the light.
2. Check around system for build up of ant nests around air pump. Recommended frequency of solid removal is depending on usage.

ECONO HP DUEL AIR GENERAL INFORMATION

Specifications:

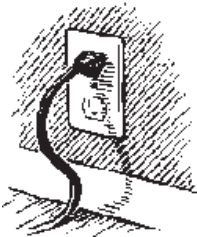
Designation	Econo 500 gpd, single family residential wastewater treatment system
Treatment/Capacity Class	500 gallons per day (gpd)
BOD Loading	500 gpd 1 – 1.5 lbs./day
Electrical Requirements	110/115 volts – 50/60 HZ – Single Phase
Air Blower	Linear Blower

Components:

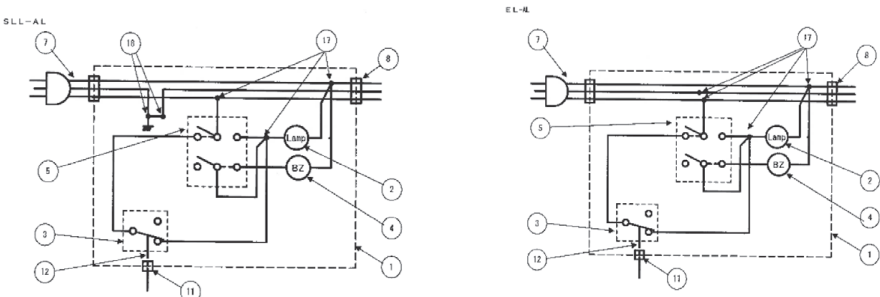
Tank	Manufactured out of 3000 p.s.i. concrete or alternate material may be 14 - guage carbon steel asphalt coated and polyethylene.
Riser	Six (6) inch cap
Air Pump	Linear Blower
Electrical Alarm and Sensor	High water / audible and visible alarm system

THE ECONO AERATOR (AIR PUMP)

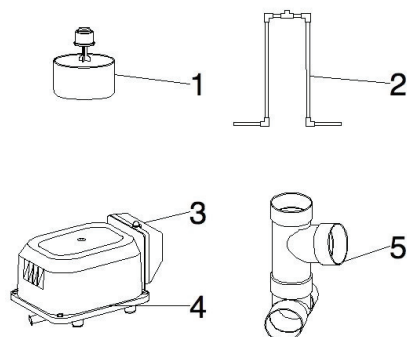
The Econo systems air pump connects to any 110v household socket. However it is advisable, if the socket is located outdoors, to have an outdoor socket which will help to keep the plug and socket out of the weather. The alarm is connected to the blower and are both powered from the same plug.



Alarm Electrical Diagram



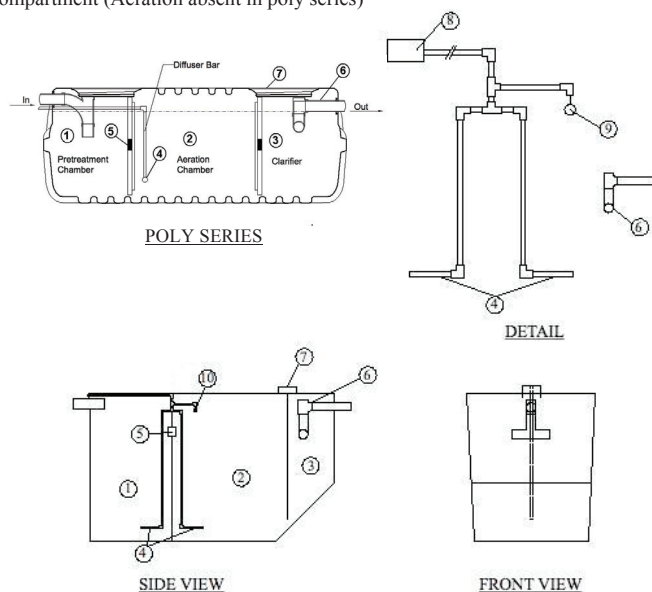
ECONO HP DUAL AIR KIT PARTS



1. The float that is placed in the tank connected to the diffuser air line.
2. The diffuser bar dissolves the oxygen into the wastewater by breaking the air up into little bubbles.
3. Visual and audio alarm that indicates any mechanical failure or weakening of blower. This also sounds if there is high water.
4. The aerator blows air into the system.
5. The double Tee prevents solids from exiting the system.

ECONO HP DUAL AIR COMPONENTS

1. Pre-Treatment Aeration Compartment (Aeration absent in poly series)
2. Aeration Compartment
3. Clarifier Chamber
4. Aeration Diffuser(s)
5. 4" Opening
6. Flow Diversion Tee
7. Riser 6" Cap (Optional)
8. Air Pump
9. High Level Alarm Float



ECONO HP DUAL AIR OWNERS RESPONSIBILITY

It is the owner's responsibility to operate the Econo System to the best of their ability. To ensure proper operation and minimize problems, please review and follow these guidelines.

1. Do not add strong detergents, disinfectants, or bleaches (other than very small amounts used in daily household cleaning and laundries) to the system.
2. Do not allow the discharge from any type of water softeners or similar equipment into the system.
3. Do not allow any disposable items such as: diapers, tampons, sanitary napkins, large quantities of paper products, tobacco products, or similar items in the system.
4. Do not allow coffee grounds, chemical waste, oils, or grease (such as cooking grease) into the system.
5. Do not allow ant nests to build up around air pump. This can damage electrical components in air pump and alarm panel.
6. To prevent extra maintenance problems please maintain grass and shrubs around system.

ECONO HP DUAL AIR SERVICE POLICY

Service Calls

The purchase price for the system includes an initial two year service policy, which includes all service calls as needed due to equipment failures or manufacturer's defect. These service calls will be made by the dealer or his authorized representative and shall cover:

Adjustment

Servicing of air pump, including replacement or cleaning of inlet filter if necessary.

Notification

Immediate notification of owner in writing of any improper operation observed which cannot be immediately remedied. Manufacturer shall advise owner of problem and if covered by warranty, the estimated date for correction of the problem.

Inspection

The unit is to be inspected every six (6) months during the initial 2 year service policy period. Servicing should include a check of the filter in the air compressor for proper air flow, and inspection of all electrical connections. Check for effluent quality including a visual check for color, turbidity, and scum overflow.

MANUFACTURER RECOMMENDED SYSTEM ADDITIVES

The following additives are **not** required but will allow your Econo System to operate at peak treatment efficiency.

1. ClearStrike™ - can be added to your Econo System once every six months. It will serve as a shock treatment and help break up greasy build-ups
2. BluGuard™ - can be added monthly to your Econo System. It will fortify and stimulate biological growth and help deodorize septic smells

Source for obtaining approved replacement parts or approved system additive:

Acquired Wastewater Technology LLC
P.O. Box 96
Denham Springs, LA USA 70727-0096
(225) 665-2949

Instructions for Intermittent Use

If system is used less than four days a week, a manufacturer approved activation additive, such as BluGuard™ Solution, must be used to ensure proper waste treatment. Please contact manufacturer for product availability and pricing.

EQUIPMENT DATAPLATE

The air pump and high water audible and visible alarm system shall have the following data plate permanently affixed on them:



OPERATING INSTRUCTIONS

Once installed, the blower will run twenty-four (24) hours a day, so the systems will operate with a minimal amount of attention. It will take 4 to 16 weeks after startup to develop an optimum amount of micro-organisms. To ensure proper operation and minimize maintenance requirements, the following material should not be permitted to enter the system:

Strong disinfectants or bleaches (other than small amounts normally used in laundry - *be conservative*)

Oils, greases, and chemical wastes

Disposable diapers, tampons, sanitary napkins, cigarette butts and similar items

Discharge from water softener

ROUTINE SYSTEM CHECKS TO BE PERFORMED BY SYSTEM OWNER

The following actions should be accomplished to ensure trouble-free operation:

Check air pump to be sure it is operating. Once accustomed to the soft humming sound of a properly operating unit, any unusual noise is an indication of a malfunction. If noise is detected or if alarm signals, check power source, then call dealer for service.

Check water discharge monthly. If discharge is black or murky, call dealer for service.

Check inlet filter on air pump every six months and change or wash, if necessary. Filter should be cleaned or changed more often if conditions warrant.

LIMITED WARRANTY

Acquired Wastewater Technologies LLC, (hereinafter referred to as Manufacturer) warrants each wastewater treatment system up to 1000S to be free of defects in materials and workmanship for a period of three (3) years and each 1000S and 1500S for a period of 1 (one) year from the date of purchase. When properly registered with the manufacturer, Manufacturer's sole obligation under this warranty shall be to repair or exchange any component part, F.O.B. factory, that in manufacturer's judgment shows evidence of defects, provided said component part has been paid for and is returned through an authorized dealer, transportation prepaid. The warranty must specify the nature of the defect to the Manufacturer.

This warranty does not cover systems that have been flooded by an external means, disassembled by unauthorized persons, improperly installed, subjected to external damage, damage due to improper electrical wiring, or systems treating other than normal household wastewater.

This warranty applies only to the treatment system, and does not include any of the house wiring, plumbing, drainage, or disposal system. Manufacturer is not responsible for any delay or damages caused by defective components or material, or for loss incurred because of interruption of service, or for any other special or consequential damages or incidental expenses arising from the manufacture, sale, or use of this system.

Manufacturer reserves the right to revise, change or modify the construction and design of the treatment system or any component system or any component part or parts thereof without incurring any obligation to make such changes or modifications to previously sold equipment. Manufacturer also reserves the right, in making replacements of component parts under this warranty, to furnish a component part which, in its judgment, is equivalent to the part replaced.

Under no circumstances will manufacturer be responsible to warrantee for any other direct or consequential damages, including but not limited to lost profits, lost income, labor charges, delays in production, which damages are caused by a defect in materials and/or workmanship in its parts.

This warranty is expressly in lieu of any other expressed or implied warranty, excluding any warranty of merchantability or fitness, and of any other obligation on the part of Manufacturer.

Warranty applies only to the treatment system itself and does not include any of the purchaser's plumbing, drainage, and/or disposal systems or household wiring and/or any plumbing or device added after the outlet.